

Thursday, 21/08/2008 5:12:49 PM

Note: Leadout

Process Sheet

~~SPHIT~~

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	SADDLE KIT	
Job Number	41556 -1		Part Number	K10003	
Estimate Number	10532		Drawing Number	K10003	
S.O. Number	1		Project Number	N/A	
Date Issue	21/08/2008	S.O. No.	Drawing Revision	D	
Print Rev.	NC	Type	Material		
Tool Issue	11	MACHINED PARTS	Due Date	10/09/2008	
Previous Run	41472		Qty:	1	
Written By			Um:	Each	
Checked & Approved By	JLD 08.8.22				
on menu					
	Est : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF				
	Est : J 06-07-25 As per DSI 9344		JLM		
	Est : K 06.11.17 Per K10003 Rev C		KJ		
	Est : L 07.01.12 Document Record for copying bluefile rmv KJ				
	Est Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:				

Additional Product

Stock No	Machine Or Operation:	Description:
DC	DOCUMENT CONTROL	
Comment:	DOCUMENT CONTROL	
Create White labels only per PPP	K10003	CHG 006
PACKAGING 1	PACKAGING RESOURCE #1	
Comment:	PACKAGING RESOURCE #1	
Pick Packing Kit		
D2570	Bushing	
Comment:	Qty: 24.0000 Each(s)/Unit Total: 96.0000 Each(s)	
Bushing		
Pick:		
Qty	Part Number	Description
24	D2570	Bushing
	Batch	
	B41438	
D2571	Saddle, Fwd Out 205	
Comment:	Qty: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)	
Saddle, Fwd, Out		
Pick:		
Qty	Part Number	Description
1	D2571	Saddle
	Batch	
	B41507	
	8/10/08	
	SP	



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 41556

Part Number: K10003

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 D2572 Saddle, Fwd In 205

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Saddle, Fwd, In

Pick:

Qty Part Number Description Batch
1 D2572 Saddle 041588

6.0 D2573 Saddle, Aft Out 205

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Saddle, Aft, Out

Pick:

Qty Part Number Description Batch
1 D2573 Saddle 040198
 ①
 ③
46514

 SP
 SP

6.0 D2574 Saddle, Aft In 205

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Saddle, Aft, In

Pick:

Qty Part Number Description Batch
1 D2574 Saddle 040199
 ②
 ④
1741570

 SP
 SP

6.0 D27351 Lug Assembly, 205 GHW

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Lug Assembly

Pick:

Qty Part Number Description Batch
1 D2736-1 Bracket B39841
 SP
 SP

6.0 D27363 Lug Assembly, 205 GHW


 6
 4X

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Lug Assembly

Pick:

Qty Part Number Description Batch
1 D2736-3 Bracket B39223

810K

 SP
 SP



Thursday, 21/08/2008 5:12:49 PM

Jules Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 41556

Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description:

100 D2747

Set Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Set Screw

Pick:

Qty	Part Number	Description	Batch
4	D2747	Socket Head Set Screw	139324

50

110 D2876

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle Spacer

Pick:

Qty	Part Number	Description	Batch
2	D2876	Spacer	138662

50

120 D2877

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle Spacer

Pick:

Qty	Part Number	Description	Batch
2	D2877	Spacer	139125

50

130 D35331

Set Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Set Screw

Batch: 1341606

50

140 AN46A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total: 64.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
16	AN4-6A	Bolt	1108558

8/10/08

50



Thursday, 21/08/2008 5:12:50 PM

Mike Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 41556

Part Number: K10003

Job Number:



Seq. #	Machine Or Operation:	Description :
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150	AN446A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
4	AN4-46A	Bolt	M108246

54

160	AN451A	Bolt
-----	--------	------



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
8	AN4-51A	Bolt	M108376

54

170	AN612A	Bolt
-----	--------	------



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
8	AN6-12A	Bolt	M107823

31

7X

M109545

54

180	AN960JD416	Washer
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Comment: Qty.: 32.0000 Each(s)/Unit Total : 128.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
32	AN960JD416	Washer	M108897

54

190	AN960JD616	Washer
-----	------------	--------



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
8	AN960JD616	Washer	M108921

8/10/8

54

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 41556

Part Number: K10003

Job Number



Seq. #	Machine Or Operation:	Description:
20.0	MS21042L4	Nut
	Comment: Qty.: 28.0000 Each(s)/Unit Total : 112.0000 Each(s)	
	Nut	
	Pick:	
	Qty Part Number Description Batch	
29	MS21042L4 Nut (or MS21042-4) M108145	50
21.0	D3407045 Tow Ring	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	8/10/31 50
	Tow Ring	
	batch: B40404	B42438
22.0	D34581 Washer	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	50
	Washer	
	batch: B40235	50
23.0	MS210434 Nut	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	50
	Nut	
	batch: M109148	50
24.0	D34175 Washer	
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)	50
	Washer	
	batch: B41060	50
25.0	D38121 Washer	
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)	50 50
	Washer	
	batch: B41060	50 50



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 41556

Part Number: K10003

Job Number:



Seq. #	Machine Or Operation:	Description:	
26.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	
		 108.10.31(D)	
	Comment: INSPECT KITS 100% FOR COMPLETENESS		
27.0	PACKAGING 1	PACKAGING RESOURCE #1	
		 108.10.31(D)	
	Comment: PACKAGING RESOURCE #1		
	Identify and Stock		
	Location: _____		
28.0	QC21	FINAL INSPECTION/W/O RELEASE	
		 08/11/03(D)	
	Comment: FINAL INSPECTION/W/O RELEASE		

Signature:



MF 08-10-31





DESIGN CHECKED PH	DRAWN BY CB	DARI AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
APPROVED PH		DRAWING NO. K10003	REV. C SHEET 1 OF 1
DATE 06.11.07		TITLE SADDLE KIT	SCALE NTS
A	00.06.01	NEW ISSUE	
B	00.11.22	ADD D2707-041 OPTION	
C	06.11.07	ADD D3533-1	

RELEASED

06.11.07

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING
SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 205/210/212/412	D205-634-011 D205-634-015
BELL 204	D204-635-011

WB 41554

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE
FOLLOWING TABLE (REF):

PART NUMBER	K10003	D205-634-011 D205-634-015	D204-635-011
D205-641-011	1	1	1
D2570	16	16	16
D2571	1	1	1
D2572	1	1	1
D2573	1	1	1
D2574	4	4	4
D2747	2	2	2
D2876	2	2	2
D2877	2	1	1
D2707-041 (or D2968-041)	1	2	2
D3533-1	2		
AN4-51A	8	8	8
AN4-6A	16	16	16
AN6-12A	8	8	8
AN960JD416	32	32	32
AN960JD616	8	8	8
"AN960JD1016	1	1	1
AN970-4	1	1	1
MS21042-4 (OR L4)	25	25	25

* REQUIRED WITH D2707-041 ONLY

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